Brass Compressor Valves
Double Port, 45° Flare

Features:
- Design Pressure (DP) / Maximum abnormal pressure (MAP): 700 psig, 48 bar
- Continuous operating temperature (COT): -40°F/300°F, -40°C/149°C
- Contact factory or visit website for compatibility with CFC, HCFC, HFC and HFO refrigerants and oils
- UL/cUL Recognized, Conforms to Pressure Equipment Directive 2014/68/EU
- 100% tested
- Asbestos-free valve packing
- Valve openings designed for maximum flow and minimum pressure drop

---

**Valve Part Number**: A 16302
**Valve Kit Part Number**: A 17518
**Body Number**: A 09464
**Material**: Steel
**Standard Seal Cap**: A 04566
**Replacement Seal Cap**: P 34627
**Body**: A 16474
**Replacement Seal Cap**: A 04566
**Steel**: A 17420
**Valve Kit**: A 17518

**Valve Part Number**: A 16303
**Valve Kit Part Number**: A 17519
**Body Number**: A 09464
**Material**: Steel
**Standard Seal Cap**: A 04566
**Replacement Seal Cap**: P 34627
**Body**: A 16474
**Replacement Seal Cap**: A 04566
**Steel**: A 17420
**Valve Kit**: A 17519

**Valve Part Number**: A 16304
**Valve Kit Part Number**: A 17520
**Body Number**: A 09464
**Material**: Steel
**Standard Seal Cap**: A 04566
**Replacement Seal Cap**: P 34627
**Body**: A 16474
**Replacement Seal Cap**: A 04566
**Steel**: A 17420
**Valve Kit**: A 17520

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**Torque To Seal**

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<th>E</th>
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<th>Bolt Hole Size in</th>
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<th>Seat Position</th>
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* Valve kit includes valve, gasket and bolts
** Replacement kit contains components to pack stem (pack gland, packing and pack washer)
*** Cap and cap gasket kit
**** Seal cap and o-ring kit
***** O-ring included

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**Manufacturer Reference to Valve Kit Part Number**

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Brass Compressor Valves
Double Port, Solder

Features:
- Design Pressure (DP) / Maximum abnormal pressure (MAP): 700 psig, 48 bar
- Continuous operating temperature (COT): -40°F/300°F, -40°C/149°C
- Contact factory or visit website for compatibility with CFC, HCFC, HFC and HFO refrigerants and oils
- UL/cUL Recognized, Conforms to Pressure Equipment Directive 2014/68/EU
- 100% tested
- Asbestos-free valve packing
- Valve openings designed for maximum flow and minimum pressure drop

Torque To Seal

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Torque (ft-lb): 14 - 18
Torque (N-m): 19 - 24

Valve Part Number: 16307, 16308, 16309
Valve Kit Part Number: 17510, 17511, 17512, 17531

Valve Part Numbers:
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- A 16308:
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References:
- Valve Kit includes valve, gasket and bolts
- Replacement kit contains components to pack stem (pack gland, packing and pack washer)
- Cap and cap gasket kit
- Seal cap and o-ring kit
- O-ring included
Brass Compressor Valves
Straight Port, 45° Flare

Features:
- Design Pressure (DP) / Maximum abnormal pressure (MAP): 700 psig, 48 bar
- Continuous operating temperature (COT): -40°F/300°F, -40°C/149°C
- Contact factory or visit website for compatibility with CFC, HCFC, HFC and HFO refrigerants and oils
- UL/cUL Recognized, Conforms to Pressure Equipment Directive 2014/68/EU
- 100% tested
- Asbestos-free valve packing
- Valve openings designed for maximum flow and minimum pressure drop

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Torque To Seal

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* Valve kit includes valve, gasket and bolts
** Replacement kit contains components to pack stem (pack gland, packing and pack washer)
*** Cap and cap gasket kit
**** Seal cap and o-ring kit
***** O-ring included
Brass Compressor Valves
Straight Port, Solder

Features:
- Design Pressure (DP) / Maximum abnormal pressure (MAP): 700 psig, 48 bar
- Continuous operating temperature (COT): -40°F/300°F, -40°C/149°C
- Contact factory or visit website for compatibility with CFC, HCFC, HFC and HFO refrigerants and oils
- UL/cUL Recognized, Conforms to Pressure Equipment Directive 2014/68/EU
- 100% tested
- Asbestos-free valve packing
- Valve openings designed for maximum flow and minimum pressure drop

Torque To Seal

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** References **

** Valve kit includes valve, gasket and bolts**

** Replacement kit contains components to pack stem (pack gland, packing and pack washer)**

** Cap and cap gasket kit**

** Seal cap and o-ring kit**

** O-ring included**
Brass Compressor Valves
Flange Union, Solder

Features:
- Design Pressure (DP) / Maximum abnormal pressure (MAP): 700 psig, 48 bar
- Continuous operating temperature (COT): -40°F/300°F, -40°C/149°C
- Contact factory or visit website for compatibility with CFC, HCFC, HFC and HFO refrigerants and oils
- UL/cUL Recognized, Conforms to Pressure Equipment Directive 2014/68/EU
- 100% tested
- Asbestos-free valve packing
- Valve openings designed for maximum flow and minimum pressure drop

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* Valve kit includes valve, gasket and bolts
** Replacement kit contains components to pack stem (pack gland, packing and pack washer)
*** Cap and cap gasket kit
**** Seal cap and o-ring kit
***** O-ring included

Torque To Seal

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References

Manufacturer Reference to Valve Kit Part Number
Carrier Copeland

998-0510-11
### Brass Compressor Valves

**Four-Bolt Mounting, Solder**

#### Features:
- **Design Pressure (DP) / Maximum abnormal pressure (MAP):** 700 psig, 48 bar
- **Continuous operating temperature (COT):** -40°F/300°F, -40°C/149°C
- **Contact factory or visit website for compatibility with CFC, HCFC, HFC and HFO refrigerants and oils**
- **UL/cUL Recognized, Conforms to Pressure Equipment Directive 2014/68/EU**
- **100% tested**
- **Asbestos-free valve packing**
- **Valve openings designed for maximum flow and minimum pressure drop**
- **Flat Gasket Surface**

#### Torque To Seal

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**Torque To Seal**

- Front Seat: 22 - 40 (ft-lb) / 30 - 54 (N-m)
- Back Seat: 25 - 45 (ft-lb) / 34 - 61 (N-m)
- Pack Gland: 10 - 15 (ft-lb) / 14 - 20 (N-m)
- Pipe Plug: 2 - 3 Threads Exposed
- Plastic Cap: Hand Tight
- Brass Cap: 40 - 50 (ft-lb) / 54 - 68 (N-m)
- Steel Cap: NA / NA

#### References

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<th>Valve Kit Part Number</th>
<th>Body Number</th>
<th>Material</th>
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<th>Kit</th>
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<th>Brass****</th>
<th>Steel</th>
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* Valve kit includes valve, gasket and bolts

** Replacement kit contains components to pack stem (pack gland, packing and pack washer)

*** Cap and cap gasket kit

**** Seal and o-ring kit

***** O-ring included
Features:

- Design Pressure (DP) / Maximum abnormal pressure (MAP): 700 psig, 48 bar
- Continuous operating temperature (COT): -40°F/300°F, -40°C/149°C
- Contact factory or visit website for compatibility with CFC, HCFC, HFC and HFO refrigerants and oils
- UL/cUL Recognized, Conforms to Pressure Equipment Directive 2014/68/EU
- 100% tested
- Asbestos-free valve packing
- Valve openings designed for maximum flow and minimum pressure drop

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### Valve Specifications

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### Torque To Seal

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### References

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**** Seal cap and o-ring kit

***** O-ring included